# $\gamma$ and Primary X-ray Sources

# X.130, 131, 134

# **Disc Sources, Beryllium Window**

Americium-241 incorporated in a ceramic enamel, sealed in a welded monel capsule with brazed beryllium window; the active component is recessed into a stainless steel support with tungsten alloy backing.

These sources are designed for applications where the NpL X-rays are also required.

Nominal activity* Capsul		Capsule	Typical ph photons/s	Product code	
GBq	mCi		17 keV	59.9 keV	
0.37	10	X.130/4	1.9 x 10 <sup>6</sup>	8.6 x 10 <sup>6</sup>	AMC13044
1.11	30	X.131/4	7.0 x 10 <sup>6</sup>	2.6 x 10 <sup>7</sup>	AMC13145
3.7	100	X.131/4	1.0 x 10 <sup>7</sup>	6.7 x 10 <sup>7</sup>	AMC13146
3.7	100	X.134/4	1.8 x 10 <sup>7</sup>	7.8 x 10 <sup>7</sup>	AMC13446

Tolerance ± 10%

(except -10% to +0% for AMC13146 and AMC13446 used in USA)

## Recommended working life: 10 years

### Quality control

Wipe Test I Immersion test II Bubble test III

Np L x-ray emission is measured in narrow beam geometry using a Si(Li) detector.

59.5keV  $\gamma$ -ray emission is measured in narrow beam geometry using a thin NaI detector.

Spectral purity is checked using Si (Li), Ge and NaI detectors.

#### Neutron emission

All Americium-241 sources emit 0.3n/s per MBq (~10<sup>4</sup>n/s per Ci) due to ( $\alpha$ ,n) reactions with the low atomic number elements (for example, Si, Al, O) in the active material.



Capsule	Overall diam. 'A'mm	Active diam. 'B'mm	Window thick. 'C'mm	Overall thick. 'D'mm	Safety per ANSI/ISO class	rf. testing IAEA spec. form	US- Model number
X.130/4	8.0	4.2	0.95-1.05	5.0	C64344	YES	AMCL
X.131/4	10.8	7.2	0.95-1.05	5.0	C64344	YES	AMCL
X.134/4	15.0 1	0.6	0.95-1.05	5.0	C64344	YES	AMCL

# $\gamma$ and Primary X-ray Sources

# X.91-95, 97

# **Disc Sources, Stainless Steel Window**

Americium-241 incorporated in a ceramic enamel, sealed in a welded stainless steel capsule.

Nomin	al activity*	Capsule	Typical photon output in photons /s per steradian	Product
GBq	mCi		59.5keV	couc
3.7	100	X.91	53.0 x 10 <sup>6</sup>	AMC16
11.1	300	X.92	150.0 x 10 <sup>6</sup>	AMC17
18.5	500	X.97	280.0 x 10 <sup>6</sup>	AMC18
37.0	1000	X.93	500.0 x 10 <sup>6</sup>	AMC19
111.0	3000	X.94	1.2 x 10 <sup>9</sup>	AMC30
185.0	5000	X.95	2.0 x 10 <sup>9</sup>	AMC50

\* Tolerance ± 10%

# Recommended working life: 15 years

# Quality control

Wipe Test I Immersion Test II Bubble Test III

59.5keV  $\gamma$ -ray emission is measured in narrow beam geometry using a thin NaI detector.

Spectral purity is checked using Si (Li), Ge and NaI detectors.

### Neutron emission

All Americium-241 sources emit 0.3n/s per MBq (~10<sup>4</sup>n/s per Ci) due to ( $\alpha$ ,n) reactions with the low atomic number elements (for example, Si, Al, O) in the active material.



Capsu	le Over dian 'A'm	rall Active n. diam. m 'B'mm	Window thick. 'C'mm	Overall thick. 'D'mm	Safety pe ANSI/IS class	erf. testing SO IAEA spec. form	US- Model ref.
X.91	10.8	7.5	0.2-0.25	6.0	C64444	YES	AMC.16
X.92	15.0	12.0	0.2-0.25	6.0	C64444	YES	AMC.17
X.93	30.0	25.0	0.2-0.25	6.0	C64444	YES	AMC.19
X.94	36.0	31.0	0.25-0.3	8.0	E64444	YES	AMC.30
X.95	45.0	40.0	0.25-0.3	8.0	E64444	YES	AMC.50
X.97	22.0	18.0	0.2-0.25	6.0	C64444	YES	AMC.18

# $\gamma$ and Primary X-ray Sources

X.10, 11

# **Disc Sources, Stainless Steel Window**

Americium-241 incorporated in ceramic enamel, sealed in a welded stainless steel capsule.

Sources codes AMC 62-66 are designed for backscatter applications; the active ceramic is recessed into a tungsten alloy insert.

Nominal activity*		Capsule	Typical photon output in photons/s per steradian	Product code
MBq	mCi		59.5keV	
37	1	X.10/2	7.2 - 10.0 x 10 <sup>5</sup>	AMC62
111	3	X.10/2	2.3 - 3.1 x 10 <sup>6</sup>	AMC63
370	10	X.10/2	7.2 – 10.0 x 10 <sup>6</sup>	AMC64
1110	30	X.11	24.0 x 10 <sup>6</sup>	AMC65
3700	100	X.11/1	53.0 x 10 <sup>6</sup>	AMC66

\* Tolerance ± 10%

# Recommended working life: 15 years

### Quality control

Wipe Test I Immersion Test II Bubble Test III

59.5keV  $\gamma$ -ray emission is measured in narrow beam geometry using a thin NaI detector.

Spectral purity is checked using Si (Li), Ge and NaI detectors.

## Neutron emission

All Americium-241 sources emit 0.3n/s per MBq (~10<sup>4</sup>n/s per Ci) due to ( $\alpha$ ,n) reactions with the low atomic number elements (for example, Si, Al, O) in the active material.



Capsule	e Overal diam. 'A'mm	I Active diam. 'B'mm	Window thick. 'C'mm	Overall thick. 'D'mm	Safety pe ANSI/IS class	erf. testing O IAEA spec. form	US- Model ref.
X.10/2	8.0	4.2	0.2-0.25	5.0	C64545	YES	AMC.D2
X.11	10.8	7.2	0.2-0.25	5.0	C66544	YES	AMC.D3
X.11/1	10.8	8.0	0.2-0.25	5.0	C66544	YES	AMC.D3

# γ and Primary X-ray Sources

X.100-102

X.108

# **Point Sources**

Americium-241 incorporated in a ceramic bead (AMC21 to AMC25) or cylindrical ceramic pellet (AMC26), sealed in a welded stainless steel capsule.

Nomina	l activity*	Capsule	Typical photon output in photons/s per steradian	Product code
MBq	mCi		59.5keV	
74	2	X.100	1.0 x 10 <sup>6 **</sup>	AMC21
518	14	X.101/2	7.0 x 10 <sup>6</sup>	AMC24
1665	45	X.102	16.2-21.9 x 10 <sup>6</sup>	AMC25
7400	200	X.108	5.5 x 10 <sup>7</sup>	AMC26

Tolerance ± 10% \* Tolerance +25%, -10%

\*\*

## Recommended working life: 15 years

## Quality control

Wipe Test I Immersion Test II Bubble Test III

59.5keV γ-ray emission is measured in narrow beam geometry using a thin NaI detector.

Spectral purity is checked using Si (Li), Ge and NaI detectors.

### Neutron emission

All Americium-241 sources emit 0.3n/s per MBq (~104n/s per Ci) due to  $(\alpha,n)$  reactions with the low atomic number elements (for example, Si, Al, O) in the active material.



Capsule	Overal diam. 'A'mm	l Active diam. 'B'mm	Window thickness 'C'mm	Safety perf ANSI/ISO class	ormance testing IAEA special form	US- Model ref.
X.100	2.0	1.0	0.2-0.25	C64444	YES	AMC.Pn
X.101/2	3.0	2.0	0.2-0.25	C64444	YES	AMC.Pn
X.102	4.0	3.0	0.2-0.25	C64444	YES	AMC.Pn
X.108	7.0	5.0	0.2-0.3	C64444	YES	AMC.Pn

# $\gamma$ and Primary X-ray Sources

# **Line Sources**

Americium-241 incorporated in ceramic beads, sealed in a welded stainless steel capsule.

Nominal	activity*	Capsule	Typical photon output in photons/s per steradian	Product code
GBq	mCi		59.5keV	
3.7	100	X.1213	37-44 x 10 <sup>6</sup>	AMCK5490
4.8	130	X1213	42-58 x 10 <sup>6</sup>	AMCK6693
3.7	100	X103	45-55 X 10 <sup>6</sup>	AMC36
18.5	500	XN49/1	22.5-30 X 10 <sup>7</sup>	AMCK445

\* Tolerance ± 10%

# Recommended working life: 10 years

# Quality control

Wipe Test I Immersion Test II Bubble Test III

59.5keV  $\gamma\text{-ray}$  emission is measured in narrow beam geometry using a thin NaL detector.

Spectral purity is checked using Si (Li), Ge and NaI detectors.

### Neutron emission

All Americium-241 sources emit 0.3n/s per MBQ (~10<sup>4</sup>n/s per Ci) due to ( $\alpha$ ,n) reactions with the low atomic number elements (for example, Si, Al, O) in the active material.

# X.1213/XN49/1/X103



# Safety performance testing

Capsule	Overall Length "A" mm	Active Length "B" mm	Source Diameter "C" mm	Safety Perf. ANSI/ISO Class	Testing IAEA spec. form	US Model Ref.
X.1213	30	20	3.4 Nom.	C64344	YES	AMC.L1
X103	30	20	2.85 Nom.	C64444	YES	AMC.36
XN49/1	90	80	2.80 Nom.	C64334	NO	No

# Americium-241/Beryllium

# Neutron Sources Source Emission Data

Neutron emission:	$\sim 6 \ge 10^7 n/s \text{ per TBq}$ ( $\sim 2.2 \ge 10^6 n/s \text{ per Ci}$ )
Air kerma rate:	$\sim$ Air kerma rate at 1m of
	0.6µGy/h per GBq (~2.5mR/h at 1m per Ci)
Neutron dose rate:	0.6µSv/h at 1m per GBq (2.2mrem/h at 1m per Ci)

## Note

Neutron emission depends on the ratio of Beryllium to Americium Oxide. The optimum ratio can be determined upon customer request.

 $(\alpha$ -n) beryllium neutrons sources also emit a significant number of low energy neutrons.

(~23% below 1MeV with mean energy 400keV)

#### Cylinder sources

Compacted mixture of Americium oxide with beryllium metal, doubly encapsulated in welded stainless steel.

Nomina MBq	<b>l activity</b> mCi	Emission *	Capsule	Product code
37	1	2.2 x 10 <sup>3</sup>	X.2	AMN11
111	3	6.6 x 10 <sup>3</sup>	X.2	AMN13
370	10	2.2 x 10 <sup>4</sup>	X.2	AMN15
1110	30	6.6 x 10 <sup>4</sup>	X.2	AMN16
1110	30	6.6 x 10 <sup>4</sup>	X.21	AMN168
3700	100	2.2 x 10 <sup>5</sup>	X.2	AMN17
11100	300	6.6 x 10 <sup>5</sup>	X.2	AMN18

\* Tolerance ±10%

### Recommended working life: 15 years

#### Quality control

Wipe Test I, Immersion Test II, Bubble Test III

Neutron emission measured against standards using  $\mathrm{BF}_3/\mathrm{wax}$  moderator system.

The test report includes a statement of the neutron emission.

## Calibration for Am-241/Be neutron sources

Special calibrations of neutron emissions can be made on these sources and certificates issued by the National Physics Laboratory in Teddington, England.

#### **Neutron spectrum**

Spectrum reproduced by courtesy of LORCH, E.A. Int J. Appl. Radiat. Isotopes, 24, 590, 1973







## Safety performance testing

Capsule	ANSI/ISO classification	IAEA special form	US-Model number
X.2	E66646	YES	AMN.PE1
X.21	C65545	YES	AMN.PE5

# Americium-241/Beryllium

# **Neutron Sources Source Emission Data**

Neutron emission:

Air kerma rate:

Neutron dose rate:

~6 x 107n/s per TBq (~2.2 x 106n/s per Ci) ~ Air kerma rate at 1m of  $0.6\mu Gy/h per GBq$ (~2.5mR/h at 1m per Ci) 0.6µSv/h at 1m per GBq (2.2mrem/h at 1m per Ci)

#### Note

Neutron emission depends on the ratio Beryllium to Americium Oxide. The optimum ratio can be determined upon customer request.

( $\alpha$ -n) beryllium neutrons sources also emit a significant number of low energy neutrons.

(~23% below 1MeV with mean energy 400keV)

#### Cylinder sources

Compacted mixture of Americium oxide with beryllium metal, doubly encapsulated in welded stainless steel.

Nomina GBq	<b>I activity</b> Ci	Emission *	Capsule	Product code
18.5	0.5	1.1 x 10 <sup>6</sup>	X.3	AMN19
37	1	2.2 x 10 <sup>6</sup>	X.3	AMN22
111	3	6.6 x 10 <sup>6</sup>	X.4	AMN23
185	5	11 x 10 <sup>6</sup>	X.14	AMN24
370	10	20 x 10 <sup>6</sup>	X.14	AMN25

\* Tolerance ±10%

### Recommended working life: 15 years

### Quality control

Wipe Test I Immersion Test II Bubble Test III

Neutron emission measured against standards using BF3/wax moderator system.

The test report includes a statement of the neutron emission.

### Calibration for Am-241/Be neutron sources

Special calibrations of neutron emissions can be made on these sources and certificates issued by the National Physics Laboratory in Teddington, England.

### **Neutron spectrum**

Spectrum reproduced by courtesy of LORCH, E.A. Int J. Appl. Radiat. Isotopes, 24, 590, 1973





X.14



## Safety performance testing

Capsule	ANSI/ISO classification	IAEA special form	US-Model number
X.3	E66545	YES	AMN.PE2
X.4	E66545	YES	AMN.PE3
X.14	E66545	YES	AMN.PE4